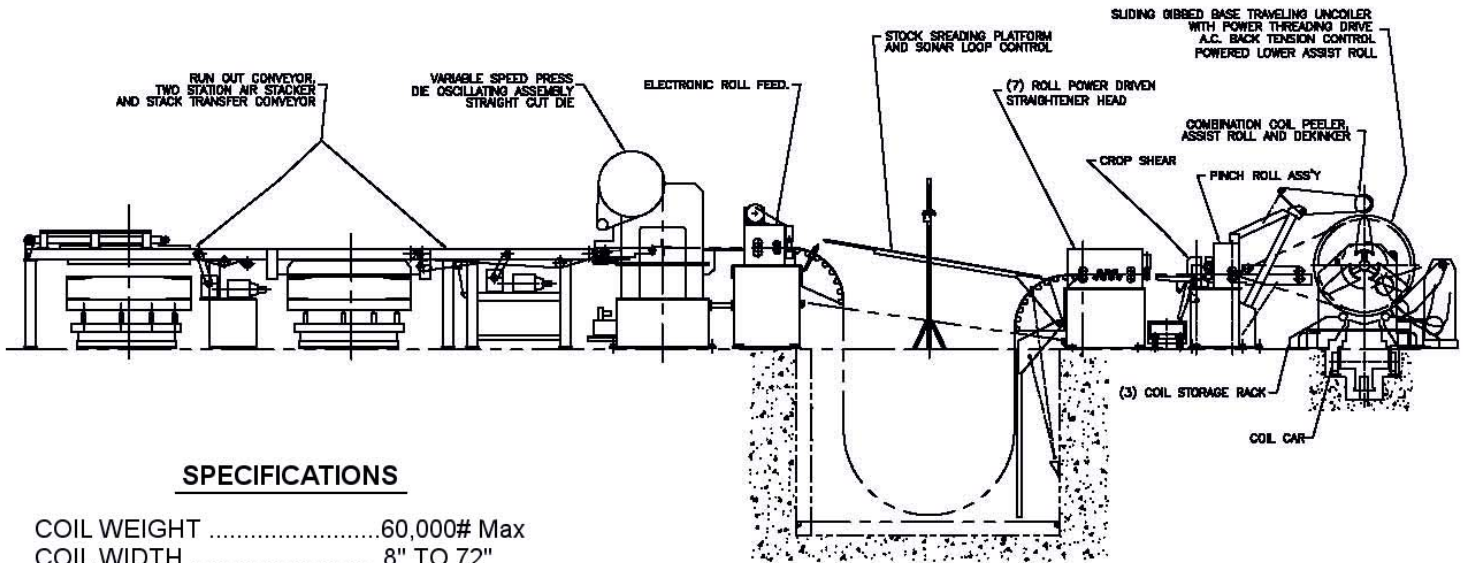


Cut-to-Length Line - Automotive Stamper



SPECIFICATIONS

COIL WEIGHT 60,000# Max
 COIL WIDTH 8" TO 72"
 COIL I.D. 24"
 COIL O.D. 36" TO 72" MAX.
 MATERIAL BEING RUN MILD STEEL, CLASS "A"
 MATERIAL THICKNESS125" @ 72" WIDTH
 MATERIAL THICKNESS200" @ 48" WIDTH
 FEED LENGTH RANGE 6" TO 96"
 FEED LENGTH ACCURACY... +/- .010"
 ACCURACY ACROSS DIAG... +/- .060"
 SHEAR OSCILLATION +/- 30 deg.
 STACK WEIGHT 10,000# MAX.
 STACK HEIGHT 15" TO 18" OVER PALLET
 PLANT VOLTAGE 460V., 3PH., 60 Hz



**72" wide x 60,000# CTL w/
Oscillating Shear Press**